

613

JOINT ACRYLIQUE INTÉRIEUR/EXTÉRIEUR



PRODUCT FEATURES

- ▶ SNJF label - concrete & aluminium
- ▶ Unaffected by water immediately after application
- ▶ Excellent compatibility with acrylic and alkyd paints

REFERENCE DOCUMENT

- ▶ SNJF label

PACKAGING

- ▶ 300 ml plastic cartridge

STORAGE

- ▶ **18 months**
from date of manufacture if stored in unopened original packaging protected from frost and high temperatures

WARRANTY

- ▶ Manufacturer's liability



DESCRIPTION

- Single-component, low modulus, acrylic resin mastic. Easy application on most common building substrates, without the need for primer.

USES

- Finishing joints for skirting boards, walls and partitions prior to painting.
- Filling cracks in plaster, wood, cement and concrete.
- Construction surface joints.
- Retightening of wood, aluminium and PVC joinery with surrounding masonry.
- Bonding and jointing of cellular concrete.

SPECIFICATIONS

- **Appearance:** paste consistency
- **Colours:** white, grey, mahogany
- **Density (ISO 1183):** 1.68 g/ml
- **Shore A hardness (ISO 868):** 5-7
- **Thermal conductivity:** 1.2 W/m²K
- **Elongation at breaking point:** > 250%
- **Temperature stability:** - 20°C to + 80°C
- **Touch-dry:** 15 min approx. (+ 23°C, 50% RH)
- **Hardening:** 0.5 mm per 24 hours (+ 23°C and 50% RH)

INSTRUCTIONS

Users are advised to follow guidelines issued by the SNJF (Syndicat National des Joints et Façades).

■ SUBSTRATE PREPARATION

- Application surfaces must be level, clean, dry and free of laitance, dust, grease and oil and any other non-desirable substance.
- Acceptable joint dimensions: 4-25 mm
- Spalling must be repaired in advance with **770 LANKOREP FIN RAPIDE***.
- Insert a joint backing to reduce the depth of the joint to be filled and in order to provide a resistant, but non-adhesive substrate.

■ APPLICATION

- The mastic is applied using a hand-operated or compressed air applicator gun:
 - squeeze out one or several beads according to the width of the joint to fill.
 - smooth the mastic with a putty knife dipped in soapy water in order to ensure that the joint is completely filled, adheres well and looks good.

TECHNICAL ASSISTANCE: ParexGroup S.A. will, on request, provide information and assistance to companies in relation to the specific use of a product. Such assistance shall not be assimilated with structural design and conception, nor the compliance of substrates, nor as a control of usage rules in force.

TECHNICAL DATA SHEET ISSUED - September 2017

The information provided in this document results from our knowledge of the products and our experience. Prior to application, customers and users are requested to check that they are in possession of the latest version of this document. Please check for updates at www.parexlanko.com

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* Please refer to the product's Technical Data Sheet.

PRECAUTIONS

- Temperature range for use: + 5°C to + 40°C.
- Do not apply when temperatures fall below + 5°C, owing to the risk of substrate frosting.
- The elasticity of acrylic mastic occurs as the water content evaporates. The level of elasticity therefore depends to a great deal on the atmospheric conditions (temperature and hygrometry) during application and throughout the subsequent polymerization process.
- **613 JOINT ACRYLIQUE** is not suitable for use in permanent immersion.
- Refer to the Safety Data Sheet.